

### Amendments to the Claims

This listing of claims will replace all prior versions and listing of claims in the application.

1-23. (Cancelled).

24. (Currently Amended) A method for making a necked laminate comprising:

- a. providing a non-elastic neckable material;
- b. providing a non-elastic film layer;
- c. partially stretching said non-elastic film layer to render ~~a partial degree of breathability to said non-elastic film layer~~ breathable;
- d. attaching said non-elastic neckable material to said non-elastic film layer when said non-elastic film layer is partially stretched to form a laminate; and
- e. stretching said laminate in a first dimension to neck said laminate in a dimension perpendicular to said first dimension and to stretch said non-elastic film layer an additional amount to render ~~a final degree of breathability to said film~~ said laminate breathable,

such that striated rugosities are set in said non-elastic film layer in said first dimension upon release of said stretching of said laminate, so that said laminate is extensible and retractable in said dimension perpendicular to said first dimension.

25. (Cancelled).

26. (Original) The method of claim 25, wherein said non-elastic film layer contains from about 20% to about 45% by volume of filler.

27. (Original) The method of claim 25, wherein said laminate has a WVTR of at least about 1000 g/m<sup>2</sup>/24 hours.
28. (Original) The method of claim 24, further comprising heating said laminate.
29. (Original) The method of claim 24, wherein said step of attaching comprises adhesive bonding, thermal point bonding, point bonding, or sonic welding.
30. (Original) The method of claim 29, wherein said step of attaching comprises adhesive bonding.
31. (Original) The method of claim 24, wherein said laminate is stretched to about 1.2 to about 1.6 times its original length.
- 32-34. (Cancelled).
35. (Currently Amended) A method for making a necked laminate comprising:
  - a. providing a non-elastic neckable material;
  - b. providing a non-elastic film layer;
  - c. partially stretching said non-elastic film layer to a film stretching draw of less than 4.0x to render said non-elastic film layer partially breathable;
  - d. attaching said non-elastic neckable material to said non-elastic film layer when said non-elastic film layer is partially stretched to form a laminate; and
  - e. stretching said laminate in a longitudinal dimension to a laminate draw of between about 1.2x to about 1.6x and to neck said laminate in a transverse dimension and render said laminate breathable, ~~stretch said non-elastic film layer to a final degree of breathability,~~

such that striated rugosities are set in said non-elastic film layer in said longitudinal dimension upon releasing of said laminate so that said laminate is extensible and retractable in said transverse dimension.

36. (Canceled).
37. (Original) The method of claim 35, wherein said non-elastic film layer contains from about 20% to about 45% by volume of filler.
38. (Original) The method of claim 35, wherein said laminate has a WVTR of at least about 1000 g/m<sup>2</sup>/24 hours.
39. (Original) The method of claim 35, further comprising heating said laminate.
40. (Original) The method of claim 35, wherein said step of attaching comprises adhesive bonding, thermal point bonding, point bonding, or sonic welding.
41. (Original) The method of claim 35, wherein said step of attaching comprises adhesive bonding.
42. (Original) The method of claim 35, wherein said laminate is stretched to about 1.2 to about 1.6 times its original length.